NEW FAST APPROACH TO APPROXIMATE ESOP MINIMIZATION FOR INCOMPLETELY SPECIFIED MULTI-OUTPUT FUNCTIONS

Ning Song
Lattice Semiconductor Corporation
1820 McCarthy Blvd.
Milpitas, CA 95035
ning@latticesemi.com

Marek A. Perkowski
Department of Electrical Engineering
Portland State University
P.O. Box 751, Portland, OR 97207
mperkows@ee.pdx.edu

Abstract— The paper presents an improvement to Exorlink operations, and a new approach to their use for Exclusive Sum of Products (ESOP) minimization. A new approach based on look-ahead search strategies is also introduced. Our program, EXORCISM-MV-3, is the successor to EXORCISM-MV-2, and can minimize multi-valued input, binary-output, incompletely specified, multi-output functions with different and arbitrary numbers of values in every variable. This makes it also useful in many applications, such as Machine Learning, and optimization of PLAs with input decoders. We observed that the new program is extremely fast; the speed-ups of up to 141 times were observed on large functions.

I. INTRODUCTION.

Although a classic in EXOR Logic, the ESOP minimization problem is far from being solved, and numerous results [7, 24, 32] point to various possible improvements of the existing ESOP minimizers. For instance, GRM or FPRM minimizers find, for some benchmark functions, the solutions that are better than the best known solutions of ESOP minimizers. Thus, despite many important works in recent years [5, 6, 7, 21, 22, 24, 31], the ESOP minimization problem still remains an open research area.

The work presented here is an extension and improvement to the approach from [28], implemented in program EXORCISM-MV-2. Here the application of the Exorlink operation was further improved by use of look-ahead ideas. As EXORCISM-MV-2, our new program, EXORCISM-MV-3, is able to find high quality solutions to incomplete multi-output functions with arbitrary number of values for each variable (which allows to run it with input decoders having more than two binary inputs).

Its main advantage is, however, that EXORCISM-MV-3 is very fast. In many practical applications such as: the minimization of regular arrays [27], the minimization of Generalized Reed Muller Forms [32], the minimization of arithmetic functions and functions specified with initial AND/EXOR descriptions [29], the multi-method logical approaches to Machine Learning [10], the array realizations of linearly independent logic [11], the multi-level realizations of linearly independent logic [13, 14], and the lattice realizations of functions [15, 16, 17] the ESOP minimization program must be very fast, because it is used in a loop of another minimization program. EXORCISM-MV-3 satisfies this requirement.

II. BACKGROUND ON MULTPLE-VALUED EXORLINK OPERATIONS.

We review here the basic definitions of Exorlink for multiple-valued functions [28].

Definition 1. A multiple-valued input, two-valued output, incompletely specified switching function f (*multiple-valued function, for short*) is a mapping f($X_1, X_2, ..., X_n$): $P_1 \times P_2 \times ...P_n \rightarrow B$, where X_i is a *multiple-valued variable*, $P_i = \{0, 1, ..., p_i - 1\}$ is a *set of admissible values* that this variable may assume, and B = {0, 1, x} (x denotes a *don't care value*).

Definition 2. For any subset $S_i \subseteq P_i$, $X_i^{S_i}$ is a *literal* of X_i representing the function such that

$$X_i^{S_i} = \begin{cases} 1 & \text{if } X_i \in S_i \\ 0 & \text{if } X_i \notin S_i. \end{cases}$$

Definition 3. A product of literals, $X_1^{S_1} X_2^{S_2} ... X_n^{S_n}$, is referred to as a *product term* (denoted by PT, and also called *term* or *product* for short). A *minterm* is a product term that there exists only one value in each S_i for $i = 1, 2, ..., n$.
Definition 4. The *Exclusive-OR* (EXOR for short) of two products is assigned the value 1 if and only if the two products have different values. An EXOR of products is called an *Exclusive Sum of Products Expression* (*ESOP* for short). It is also called a *Multiple-Valued Input Exclusive Sum of Products Expression* (*MIESOP* for short) if one wants to emphasize that the input variables are multiple valued.
Example 1. In 4-valued logic, given three terms $T_1 = X^{\{1,2\}}Y^{\{2,3\}}$, $T_2 = X^{\{2,3\}}Y^{\{1,2\}}$, and $T_3 = X^{\{0,1\}}Y^{\{1,3\}}$. $T_1 \oplus T_2 \oplus T_3$ is a MIESOP. We can also call it ESOP.

In cube notation, a term is represented by a cube, and each literal in the term is represented by a vector:

$$c_1^0 c_1^1 ... c_1^{(p_1-1)} - c_2^0 c_2^1 ... c_2^{(p_2-1)} - ... - c_n^0 c_n^1 ... c_n^{(p_n-1)}$$

where

$$c_i^j = \begin{cases} 1 & \text{if } j \in S_i \\ 0 & \text{if } j \notin S_i. \end{cases}$$

For example, $X^{\{0\}}$ is denoted by 100...000, $X^{\{1\}}$ is denoted by 010...000, $X^{\{0,2\}}$ is denoted by 101...000, and $X^{\{0,1,...n\}}$ is denoted by 111...111, which represents the Boolean universe. A cube is a null cube, if one or more variables contain all 0s.
Example 2. In Example 1, the ESOP can be written in cube notation as follows:

$$[0110 - 0011] \oplus [0011 - 0110] \oplus [1100 - 0101].$$

Definition 5. The *distance of two terms* is the number of variables for which the corresponding literals have different sets of values.
Example 3. Given three terms $T_1 = X^{\{0\}}Y^{\{1\}}$, $T_2 = X^{\{1\}}Y^{\{0,2\}}$, and $T_3 = X^{\{1\}}Y^{\{0,1\}}$. The distance of T_1 and T_2 is 2, because two literals have different sets of values:
for X: $\{0\} \neq \{1\}$, for Y: $\{1\} \neq \{0,2\}$.
The distance of T_2 and T_3 is 1, because only one literal has different sets of values:
for X: $\{1\} = \{1\}$, for Y: $\{0,2\} \neq \{0,1\}$.
We write *distance*$(T_i, T_j) = d$ to indicate that the distance of two terms T_i and T_j is d.
The objective of logic minimization is to find a realization that reduces certain cost function. Our primary goal of ESOP synthesis is to *minimize the number of terms* in the ESOP expression. For the expression with the minimum number of terms our secondary goal is to minimize the total number of inputs to the AND and EXOR gates. The same cost function C as in [28] is used in EXORCISM-MV-3.

Here $\otimes$ denotes the exorlink operation and $\oplus$ denotes the EXOR operation.
Definition 6. Given terms T_S and T_R, if the distance of two terms is d, then $T_S \otimes T_R$ is a *distance d exorlink*. It was proved in [26] that the exorlink can be applied to any two cubes in an array, without regard to their distance. According to the above formula, we can observe that distance d exorlink generates d resultant terms.

In the remainder of this section, distance 0, distance 1, distance 2, and distance 3 exorlink operations will be discussed.

Distance 0 Exorlink.
If the distance of two terms is 0, exorlink of the terms generates no resultant terms. These two terms are then removed from the ESOP description.

Distance 1 Exorlink.
Given two terms T_S and T_R, let X^{S_i} and X^{R_i} be a pair of literals in terms T_S and T_R, respectively, such that $X^{S_i} \neq X^{R_i}$, and the other pairs of literals in the two terms are equal. Therefore, these two terms will be called *"Distance 1 Exorlinkable."* The Distance 1 Exorlink operation of the terms generates a single resultant term.
Example 4. Let $T_S = X^{\{1,2,3\}}Y^{\{2,3\}}$ and $T_R = X^{\{0,1\}}Y^{\{2,3\}}$.

$$T_S \otimes T_R = X^{\{1,2,3\} \oplus \{0,1\}}Y^{\{2,3\}} = X^{\{0,2,3\}}Y^{\{2,3\}}.$$

Distance 2 Exorlink.
Given two terms, if the distance of these two terms is 2 (assume $X^{S_i} \neq X^{R_i}$, and $Y^{S_j} \neq Y^{R_j}$), then distance 2 exorlink operation can be performed on them, and two resultant terms will be generated. Please note that when distance ≥ 2, exorlink operation is not symmetric, which means $T_S \otimes T_R$ is different from $T_R \otimes T_S$.
Example 5. Given two terms $T_S = X^{\{0,1,3\}}Y^{\{1,3\}}$ and $T_R = X^{\{2,3\}}Y^{\{0,1\}}$.

$$T_S \otimes T_R = X^{\{0,1,3\}}Y^{\{1,3\}} \otimes X^{\{2,3\}}Y^{\{0,1\}} = X^{\{0,1,2\}}Y^{\{0,1\}} \oplus X^{\{0,1,3\}}Y^{\{0,3\}}$$

$$T_R \otimes T_S = X^{\{2,3\}}Y^{\{0,1\}} \otimes X^{\{0,1,3\}}Y^{\{1,3\}} = X^{\{0,1,2\}}Y^{\{1,3\}} \oplus X^{\{2,3\}}Y^{\{0,3\}}.$$

Distance 2 operations do not directly reduce the number of terms in an ESOP. However, these operations reshape two terms to two different terms, thus provide opportunities for reducing the cost of ESOPs at some later stages. The non-symmetry property of the Distance 2 Exorlink gives us two ways to reshape the two terms, which increases the opportunity for searching a better result. Our method on how to apply Distance 2 and Distance 3 Exorlink in ESOP minimization is discussed in sections 3 and 4.

Example 6. Given is an ESOP with three terms: $T_1 = X^{\{1,2\}}Y^{\{2,3\}}$, $T_2 = X^{\{2,3\}}Y^{\{1,2\}}$ and $T_3 = X^{\{0\}}Y^{\{1,3\}}$. In Figure 1, the three terms T_1, T_2 and T_3 are represented by three cubes A, B and C, respectively. $A \otimes B$ generates A' and B'; $A' \otimes C$ generates A''. The ESOP with three cubes is minimized to an ESOP with two cubes, B' corresponding to term $T_4 = X^{\{1,3\}}Y^{\{1,2\}}$, and A'' corresponding to term $T_5 = X^{\{0,1,2\}}Y^{\{1,3\}}$.

Distance 3 Exorlink.

Distance 3 Exorlink generates three resultant terms from two given terms. Distance 3 Exorlink increases the number of terms in the ESOP. However, increasing the number of terms may help to reduce the number of terms at some later stage, and subsequently lead to better results.

Example 7. In binary logic, a given ESOP with 4 cubes is as follows:

$$000x,\ 0x11,\ x11x,\ 1010.$$

The distances between any pair of cubes from the above set is 3. So, there are no distance 1 or distance 2 operations that can be applied to this set of cubes. Performing Distance 3 Exorlink on the first two cubes leads to three cubes:

$$000x \otimes 0x11 = 0111 \oplus 00x1 \oplus 0000.$$

Replacing the first two cubes by these three cubes, a new ESOP with five cubes is obtained:

$$0111,\ 00x1,\ 0000,\ x11x,\ 1010.$$

Since the distance of two cubes: 0000 and 1010 is 2, a distance 2 exorlink can be performed on them:

$$0000 \otimes 1010 = x010 \oplus 00x0.$$

After this operation, the ESOP contains five cubes:

$$0111,\ 00x1,\ x010,\ x11x,\ 00x0.$$

Now, the distance of cubes $00x1$ and $00x0$ is 1, a Distance 1 Exorlink can be performed on them:

$$00x1 \otimes 00x0 = 00xx.$$

The ESOP now contains four cubes:

$$0111,\ 00xx,\ x010,\ x11x.$$

Performing Distance 2 Exorlink on cubes $x010$ and $x11x$, we obtain:

$$x010 \otimes x11x = xx10 \oplus x111.$$

The ESOP is

$$0111,\ 00xx,\ xx10,\ x111.$$

Cubes 0111 and $x111$ can be combined into one cube:

$$0111 \otimes x111 = 1111.$$

The final result is an ESOP with three cubes:

$$00xx,\ xx10,\ 1111.$$

By using Distance 3 Exorlink, the number of cubes in the ESOP is temporarily increased from 4 to 5, but this increase helps to jump out of a local minimum of the cost function, and achieve ultimately a better result of 3 cubes.

III. THE NEW EXORLINK OPERATIONS.

This section presents the description of the new exorlink operations used in EXORCISM-MV-3. Distance 0, 1 and 2 exorlink are the same as those defined in previous section and [28].

Distance 2 Exorlink. Please note that Distance 2 Exorlink operation generates 4 resultant cubes:
Given are cubes: $A = X_1\ X_2$, and $B = Y_1\ Y_2$ (for simplification of notation, we avoid here writing in cubes the parts that are the same in cubes A and B).

Applying Distance 2 Exorlink to A and B, the resultant cubes are:

$cube_1$: $X_1\ X_2 \oplus Y_2$, $cube_2$: $Y_1\ X_2 \oplus Y_2$, $cube_3$: $X_1 \oplus Y_1\ Y_2$, $cube_4$: $X_1 \oplus Y_1\ X_2$.

Cubes $cube_1$ and $cube_3$ form one group and $cube_2$ and $cube_4$ form another group. After the Distance 2 Exorlink operation, either Group 1 or Group 2 is selected. But only the entire group can be selected, not a part of it. For instance, cubes $cube_1$ and $cube_2$ cannot be selected together as the result.

Distance 3 exorlink. Here we extend the Distance 3 Exorlink, as compared to [28]. Previously, in EXORCISM-MV-2, the Distance 3 Exorlink would generate two groups of 6 cubes.
Given the cubes: $A = X_1\ X_2\ X_3$, and $B = Y_1\ Y_2\ Y_3$, the resultant cubes are:
Group 1:

$cube_1$: $X_1 \oplus Y_1\ Y_2\ Y_3$, $cube_3$: $X_1\ X_2 \oplus Y_2\ Y_3$, $cube_5$: $X_1\ X_2\ X_3 \oplus Y_3$.

Group 2:

$cube_2$: $X_1 \oplus Y_1\ X_2\ X_3$, $cube_4$: $Y_1\ X_2 \oplus Y_2\ X_3$, $cube_6$: $Y_1\ Y_2\ X_3 \oplus Y_3$.

By performing the Distance 2 Exorlink operation on above $cube_1$ and $cube_3$, the cubes $cube_7$ and $cube_8$ are obtained:

$cube_7$: $Y_1\ X_2 \oplus Y_2\ Y_3$, $cube_8$: $X_1 \oplus Y_1\ X_2\ Y_3$.

Cubes $cube_7$, $cube_8$ and $cube_5$ form a new group of resultant cubes for Distance 3 Exorlink. By doing all the permutations, the new Distance 3 Exorlink operation generates the following 12 resultant cubes (note the new enumeration of cubes):

$cube_1$: $X_1\ X_2\ X_3 \oplus Y_3$, $cube_2$: $Y_1\ Y_2\ X_3 \oplus Y_3$, $cube_3$: $X_1 \oplus Y_1\ Y_2\ Y_3$,
$cube_4$: $X_1 \oplus Y_1\ X_2\ X_3$, $cube_5$: $X_1\ X_2 \oplus Y_2\ X_3$, $cube_6$: $Y_1\ X_2 \oplus Y_2\ Y_3$,
$cube_7$: $X_1\ X_2 \oplus Y_2\ Y_3$, $cube_8$: $X_1 \oplus Y_1\ X_2\ Y_3$, $cube_9$: $X_1\ Y_2\ X_3 \oplus Y_3$,
$cube_{10}$: $Y_1\ X_2 \oplus Y_2\ X_3$, $cube_{11}$: $X_1 \oplus Y_1\ Y_2\ X_3$, $cube_{12}$: $Y_1\ X_2\ X_3 \oplus Y_3$.

which form 6 groups: Group 1: $cube_1$, $cube_3$, $cube_7$; Group 2: $cube_1$, $cube_6$, $cube_8$; Group 3: $cube_3$, $cube_5$, $cube_9$; Group 4: $cube_2$, $cube_4$, $cube_{10}$; Group 5: $cube_2$, $cube_5$, $cube_{11}$; and Group 6: $cube_4$, $cube_6$, $cube_{12}$. Concluding, after the Distance 3 Exorlink, there are as many as 6 groups to be selected from, instead of only 2 groups that were used in EXORCISM-MV-2.

IV. LOOK AHEAD STRATEGIES.

In this section, we define several look-ahead strategies for searching best ESOPs.

One step look ahead.
Give an array of cubes, $\{p_1, p_2, .., p_n\}$, if distance of p_1 and p_2 is 2, a Distance 2 Exorlink operation can be performed. After this operation, there are two groups, one of them to be selected. For each of the 4 resultant cubes, q_1, q_2, q_3 and q_4, the distance between q_i (i = 1,2,3,4) and p_j ($j \neq 1$ and $j \neq 2$) is checked. If it is found that there is a distance ≤ 1, the corresponding group of resultant cubes is selected, so the total number of cubes in the array can be reduced. This is called a *one-step-look-ahead* method.

Two step look ahead.
After one-step-look-ahead, if there are no Distance 0 or Distance 1 Exorlink operations possible, then if the distance of q_i and p_j is 2, the Distance 2 Exorlink can be performed again and 4 resultant cubes r_1, r_2, r_3 and r_4 are generated. Now it can be checked whether the distance of r_i ($i = 1, 2, 3, 4$) and p_k ($k \neq 1, 2, j$) is ≤ 1. This is called a *two-step-look-ahead* method.

Consequently, we can perform *multi-step-look-ahead*. Multi-step means 2 or more steps. Look-ahead means looking for Distance 0 and Distance 1 Exorlink operations. Look-ahead on Distance 3 Eexorlink can be also applied. The Distance 3 Exorlink increases the number of cubes by 1, the Distance 0 Exorlink will reduce the number of cubes by 2, the Distance 1 Exorlink will reduce the number of cubes by 1, and the Distance 2 Exorlink will keep the number of cubes unchanged. But Distance 2, and 3 Exorlinks will bring the ESOP expression to a different point, so they may also lead to better results of subsequent operations.

Multi-step look ahead with full back tracking.
Assume *distance*(p_1, p_2) = 2, and 4 resultant cubes q_1, q_2, q_3 and q_4 are generated. Assume p_{i1}, p_{i2}, ..., p_{im1} was found, there are m cubes which are distance 2 with q_1. So for q_1, there are m_1 ways to go. Accordingly, there are m_2,m_3 and m_4 ways to go for q_2, q_3 and q_4 respectively. So, at this step, there are $m_1 + m_2 + m_3 + m_4$ ways to go. For each of these ways, at the next step, there are $(n_1 + n_2 + n_3 + n_4)$ ways to go. Let's assume the maximum search depth step is set to the value of K. When the K_th step is reached, the algorithm goes back one step and tries other ways. If all the possible ways at each step are tried, it is called a *full backtracking* method.

The searching space for a full back tracking is huge, when the value of K is big. (The searching space depends also on how many Distance-2 cubes can be found at each step, which in turn depends on the number of cubes currently in the array).

Multi-step look ahead with limited backtracking.
Since the full backtracking is very expensive, there are two alternatives to be investigated: the *small K* strategy, and the *limited backtracking* strategy. Small K means setting parameter K to a small value, like 2 or 3. Limited backtracking means at each step only a few ways to go are selected based on some method. Practically, we found experimentally that the method of large K with a small number of backtracks is much faster and usually gives better results than the method of small K with a large number of backtracks. Although the second one is also sometimes very helpful.

Concluding, there are two basic strategies:

1. small K and large number of backtracks.
2. large K and small number of backtracks.

Practically, we found that the first strategy leads to the very rapid reduction, and then the cost (number of PTs) remains stable for many loops (local minimum). While the second strategy leads to very slow reductions, but better reductions are found if the loops continues.

V. THE ALGORITHM OF EXORCISM-MV-3.

A. The loops.

The first method is used to obtaind a local minimum quickly. Then the second method is used to get out of the local minimum. The main operations in our algorithm are distance checking and exorlink. Both operations have worst case complexity of n (number of variables), which is linear. Since these operations are performed in many loops, so the **run time** depends mainly on the number of loop repetitions, which relates to number of cubes in the array (the more cubes, the more loop repetitions). The **stopping criteria** are the following: during the look ahead, we stop if we reach the number of loops, or complete the backtracking, or find the reduction.

Below are the loop strategies.

Distance 2 Look Ahead.
At each step, find if Distance 0 or 1 Exorlink is possible.
If yes, execute it and quit the look ahead.
else perform the Distance 2 Exorlink when possible, and move to the next step.
else if no Distance 2 Exorlink is possible, quit the look ahead.

Distance 2 Loop.
For each pair of cubes in the array,
if the distance is 0 or 1, perform Exorlink, quit the loop.
else if the distance is 2, perform Exorlink, generate q_1, q_2, q_3, q_4.
if (distance(q_i, p_j) < 2*) perform Exorlink, quit the loop.*
else pick one group of the resultant cubes, continue to loop.

The Distance 2 Loop is equivalent to N-step Look Ahead without backtracking (N is the number of Distance-2 pairs in the array).

Distance 2 Loop2. Distance 2 Loop2 is the same as the Distance 2 Loop, except that at each step, 3 groups of cubes are picked (the two resultant groups and the original group), which have the smallest literal count.

Distance 3 Look Ahead.

At each step, find if Distance 3 Exorlink is possible.
If Distance 3 Exorling is not possible, quit the Distance 3 Look Ahead.
else, for each of the 12 resultant cubes, check if
Distance 0 or Distance 1 Exorlinks are possible.
If yes, execute the Exorlink and move to the next step.
else do not execute the Exorlink, looking for the next pair.

Distance 3 Loop1.
Perform an N step Distance-3 Look Ahead without backtracking.

Distance 3 Loop2.
Perform an N step Distance-3 Look Ahead with maximum M backtracking.

B. The algorithm of EXORCISM-MV-3.

(1) Distance 2 Loop.

(2) Distance 3 Loop1.

(3) Loop steps (1) and (2), until no improvements.

(4) Distance 3 Loop2.

(5) Loop steps (1) to (4), until no improvements.

(6) Distance 2 Loop2.

(7) If no improvements on the number of cubes, stop; else go back to step 1.

VI. EXPERIMENTAL RESULTS OF EXORCISM-MV-3.

Both EXORCISM-MV-2 and EXORCISM-MV-3 are run on the same machine. By *small examples* we characterize those that satisfy the formula:
*(number of input variables + number of output variables) * Initial number of PTs < 20,000*
Table 1 presents comparison on small examples. Table 2 presents comparison on large examples. As seen in Table 2, speedup of up to 141 can be achieved on large benchmark functions.

VII. CONCLUSIONS.

One approach to minimize ESOPs is to apply a set of cube operations iteratively on each pair of cubes in the array [4, 8, 20, 28, 23, 24, 6]. The Exorlink operation is the most powerful operation in this approach, which can link any two cubes in an array of cubes of an arbitrary distance. The superiority of the new cube operation [28] ensures better results than the previous operations shown in the literature. Here, the application of the Exorlink operation was further improved by use of look-ahead ideas. Our program EXORCISM-MV-3 was tested on many benchmark functions, and compared to EXORCISM-MV-2. As EXORCISM-MV-2, new program EXORCISM-MV-3 is able to minimize efficiently incomplete multi-output functions with arbitrary number of values for each variable, which allows to run it with arbitrary input decoders (which is equivalent to AND/EXOR PLA decomposition to AND/EXOR PLA and several standard PLAs that realize the decoders).

By increasing the look-ahead step to infinity one can in theory obtain the exact ESOP. But increasing the step means increase of the searching space, and full backtracking means do all the permutation inside that space. The run time becomes exponential, but one can obtain exact solutions, as well as solutions as close to exact as desired by setting the values of K. In conclusion, this approach can be used to obtain exact solutions for smaller functions.

In many practical applications the ESOP minimization program must be very fast because it is used in a loop of another minimization program. The EXORCISM-MV-3 program presented here in most cases maintains or improves on the quality of EXORCISM-MV-2, but it is orders of magnitude faster on large benchmark functions.

As pointed in [10], further work is needed to minimize efficiently very weakly specified functions, such as those that have more than 95% don't cares and occur in the area of Machine Learning. It can be, however, observed, that the ideas of EXORCISM-DC for strongly unspecified functions from [10] can be also generalized to multi-output

Table 1: Comparison on Small Examples

	inputs	outputs	$IniC_T$	EXORCISM-MV-3			EXORCISM-MV-2		
				C_T	C_L	Time	C_T	C_L	Time
con1	7	2	11	9	37	0.1	9	37	0.0
misex-1	8	7	13	12	82	0.2	12	85	0.2
xor5	5	1	16	5	10	0.1	5	10	0.0
bw	5	28	24	22	319	1.1	22	300	0.6
squar5	5	8	28	19	87	0.8	19	92	0.3
misex-2	25	8	28	27	210	1.5	27	210	2.5
rd53	5	3	31	14	57	0.4	14	57	0.3
inc	7	9	33	26	176	1.7	26	176	1.7
rot8	8	5	71	35	257	3.5	35	257	3.9
5xp1	7	10	72	32	170	2.2	33	182	1.5
rdm8	8	8	77	31	157	1.9	31	157	1.8
f51m	8	8	78	31	156	2.2	31	160	3.4
sao2	10	4	85	28	288	2.6	28	285	1.5
b12	15	9	85	28	169	1.2	28	163	1.6
adr4	8	5	96	31	144	1.7	31	150	1.8
rd73	7	4	127	35	188	4.2	38	186	3.0
nrm4	8	5	147	67	501	12.0	67	503	18.3
9sym	9	1	148	51	426	4.3	51	423	7
clip	9	5	177	63	472	7.4	64	497	8.1
mlp4	8	8	179	60	395	16.1	61	389	10.4
log8	8	8	210	83	615	48.7	89	675	29.7
wgt8	8	4	260	56	306	29.6	55	307	14.4
rd84	8	4	260	59	322	20.2	57	317	19.9
t481	16	1	981	13	53	50.1	13	53	41.2

Boolean relations [12], and next combined with EXORCISM-MV-3 to create an efficient ESOP minimizer for binary and MV-input, binary-output relations.

We found also, that the look-ahead strategies can be used successfully to many other applications in logic minimization. In placement and routing algorithms, look-ahead is used for small K (usually 2 or 3) only. Our idea here is large K with small number of backtracks.

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Table 2: Comparison on Large Examples

	inputs	outputs	$IniC_T$	EXORCISM-MV-3			EXORCISM-MV-2		
				C_T	C_L	Time	C_T	C_L	Time
e64	65	65	65	65	2272	12.4	65	2210	78.7
duke2	22	29	95	78	909	11.8	79	920	72.3
ex5	8	63	100	72	704	10.4	72	920	61.8
ex4	128	28	526	316	3140	121.4	316 (317)	3136 (3144)	17122.2 (3620.6)
table5	17	15	160	156	2449	32.6	156	2453	149.4
table3	14	14	178	166	2491	24.2	166	2491	189.7
cps	24	109	188	135	2625	37.4	135	2462	467.0
vg2	25	8	228	184	1988	29.4	184	1993	224.7
pdc	16	40	295	184	1646	56.1	187	1678	455.9
sqr8	8	16	310	106	704	50.1	108	703	174.2
apex3	54	50	345	268	4155	53.2	270	3916	2562.9
add6	12	7	355	127	800	24.4	127	819	104.6
seq	41	35	378	248	4822	77.0	245	4833	2996.5
spla	16	46	381	262	3393	82.6	260	3420	1223.4
apex4	9	19	464	439	6181	124.2	438 (439)	6292 (6375)	7556.6 (3609.5)
apex-1	45	45	468	286	3820	108.9	285 (285)	3796 (3800)	4696.8 (3613.3)
misex3c	14	14	627	226	2134	53.4	227	2123	1397.2
ex-1010	10	10	985	670	7466	1141.5	695 (718)	7928 (8239)	16506.3 (3610.8)
alu4	14	8	1246	422	4430	506.3	447 (448)	4816 (4814)	6827.9 (3606.4)
misex3	14	14	1487	535	6632	669.8	545 (562)	6837 (7027)	18896.5 (3610.0)
apex5	117	88	1818	399	4027	457.6	400 (400)	4038 (4040)	20156.8 (3670.1)

() indicates the cpu time was set to 1 hour.

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